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Vertical And Horizontal Milling Machine
SPUM6436
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Vertical And Horizontal Milling Machine SPUM6436
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Features:

1. This machine is with universal milling head, it can swivel 360 degrees.
2. The table can swivel left and right side 35 degrees.
3. The machine can automatically feed on three axes controlled through one gearbox.
4. The ram is movable forward and backward.
5. The table can be extended to 1600mm, and X travel is increased to 1300mm simultaneously.
6. The machine is equipped with an operation panel which is convenient for the operator.

SPECIFICATIONS

Model	Unit	SPUM6436
Table size	mm	1650x360
T slot	no	5
T Slot Size (Width)	mm	14
Centre distance	mm	95
Max. load of Table	kg	400
swivel of table	degree	±45º
MACHINING RANGE		
X axis table Longitudinal travel(manual/auto)	mm	1300

Y axis table Cross travel (manual/auto)	mm	290/280
Z axis table Vertical travel(manual/auto)	mm	390
MAIN SPINDLE		
Spindle taper		ISO50
Spindle speed /step -- Vertical	rpm	58-1800/12
Spindle speed /step --Horizontal	rpm	38-1310/12
Swivel angle of swivel head	degree	360º
Vertical spindle nose to table surface	mm	168-568
Horizontal spindle axis to table surface	mm	0-390
Horizontal spindle axis to arm bottom	mm	175
Arm travel	mm	500
FEEDS		
X /Y Longitudinal/cross feed	mm / min	22-420(X), 22-393(Y)
Z Vertical feeding rate	mm/min	10-168(Z)
X/Y Longitudinal/cross rapid speed	mm / min	1290(X),1205(Y)
Z Rapid Traverse vertical	mm/min	513(Z)
POWER		
Main motor	kw	4
(X/Y/Z) feed motor	kw	1.1KW
Coolant motor	kw	90W
Other		
Overall dimension	cm	198x202x190
N/W,G/W	kg	2600/2800