

# Vertical Milling Machine SPVM254

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# Vertical Milling Machine

## SPVM254

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**Description** SPVM254 **Vertical milling machine** is one of our most economical and durable **Milling machines**. And it is medium in size and delicate in design. **Features:**

1. A double 55° dovetail guide way is adopted on both the Y and Z axis.
2. The guideway on the saddle is lined with TF wearable material. So it is easy to adjust.
3. The worktable surface and 3-axis guideway are hardened and precision ground.
4. Gear transmission, high processing efficiency
5. Power feed
6. DRO

## SPECIFICATIONS

|   |                             |
|---|-----------------------------|
| Model                                       | SPVM254                     |
| Table size                                  | 254×1270                    |
| Longitudinal travel                         | 850mm                       |
| Cross travel                                | 400mm                       |
| Vertical travel                             | 420mm                       |
| T-slot no. and size                         | 3×16                        |
| Ram travel                                  | 470mm                       |
| Distance from spindle nose to table surface | 0~420mm                     |
| Spindle hole taper                          | Standard: R8 Opiotnal:ISO30 |
| Spindle travel                              | 127mm                       |
| Main motor                                  | 2.25Kw or 3.75Kw            |



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|   |                        |
|---|------------------------|
| Diameter of quill                         | 95mm                   |
| Distance from spindle to table            | 90~370mm               |
| Distance from horizontal spindle to table | 0~280mm                |
| Distance from spindle to column           | 200~700mm              |
| Spindle speeds (16 step)80~5440 r.p.m(V)  | 40~1300r.p.m(H)        |
| Spindle travel                            | 127mm                  |
| Feeding of quill                          | (3 step)0.04 0.08 0.15 |
| Swivel                                    | 90°                    |
| Head tilting                              | 45°                    |
| Dimension of package                      | 1616×1550×2080mm       |
| Net weight                                | 1380                   |
| Gross weight                              | 1420                   |



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